

AIR

2024



**UNIMORE**  
UNIVERSITÀ DEGLI STUDI DI  
MODENA E REGGIO EMILIA



**Ospedale  
di Sassuolo S.p.A.**



**IX CONGRESSO NAZIONALE**  
IL RECUPERO DELLE GEOMETRIE ARTICOLARI  
NELLE REVISIONI PROTESICHE  
VERONA | GRAN GUARDIA | 7-8 MARZO 2024



# LE PROTESI CUSTOM MADE NELLE REVISIONI

**Prof. Giuseppe Porcellini**

Dott. Rocco Bonfatti, Dott. Alessandro Donà  
Dott. Andrea Giorgini, Dott. Gian Mario Micheloni



# INDICATIONS



= BONE LOSS

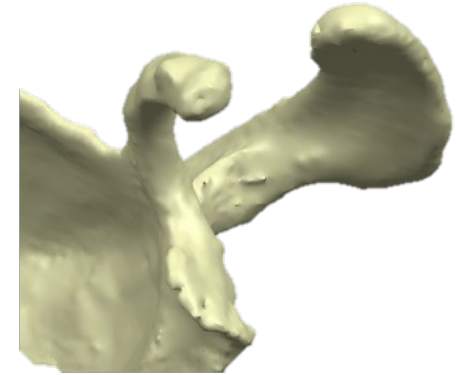
“where there is such **destruction of the glenoid vault** that secure **fixation** of a reverse-type prosthesis **is impossible** as a result of a **lack of bone** to accommodate the **central peg** and predefined screw placement”

Points  
of  
fixation

SCAPULAR NECK

SCAPULAR SPINE

CORACOID





# GLENOID BONE LOSS

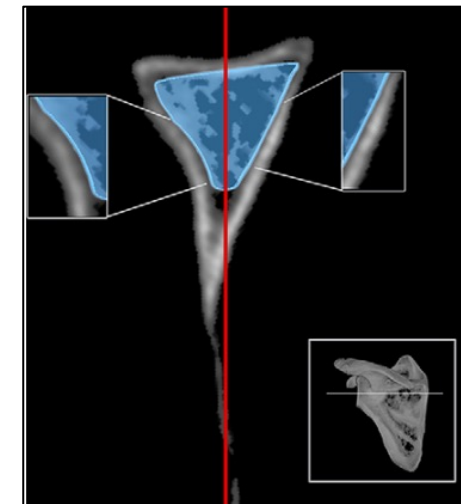
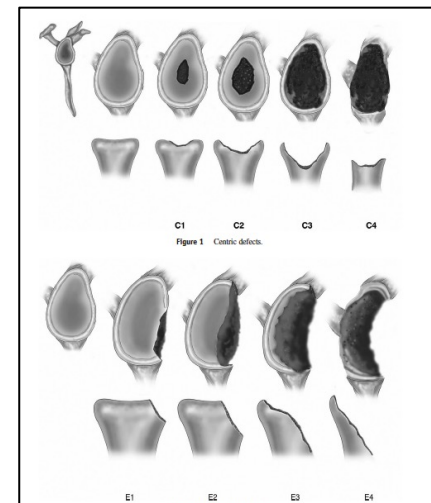
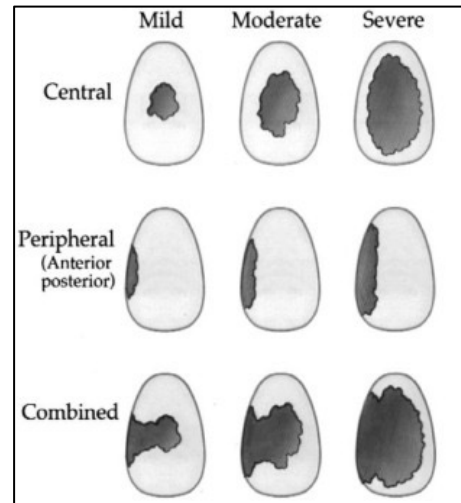
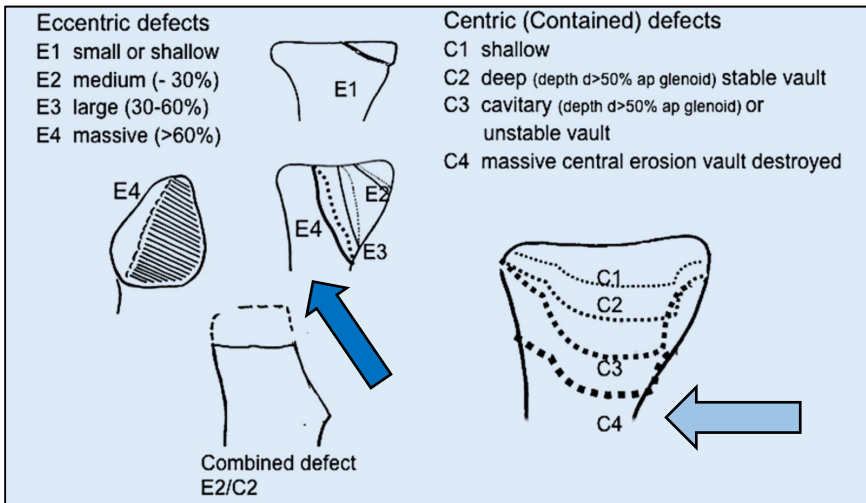
BONE QUALITY

EROSION MORPHOLOGY

VAULT AREA

STOCK AFTER REMOVAL

What does it mean ?





# GLENOID BONE LOSS

FAILED HEMI

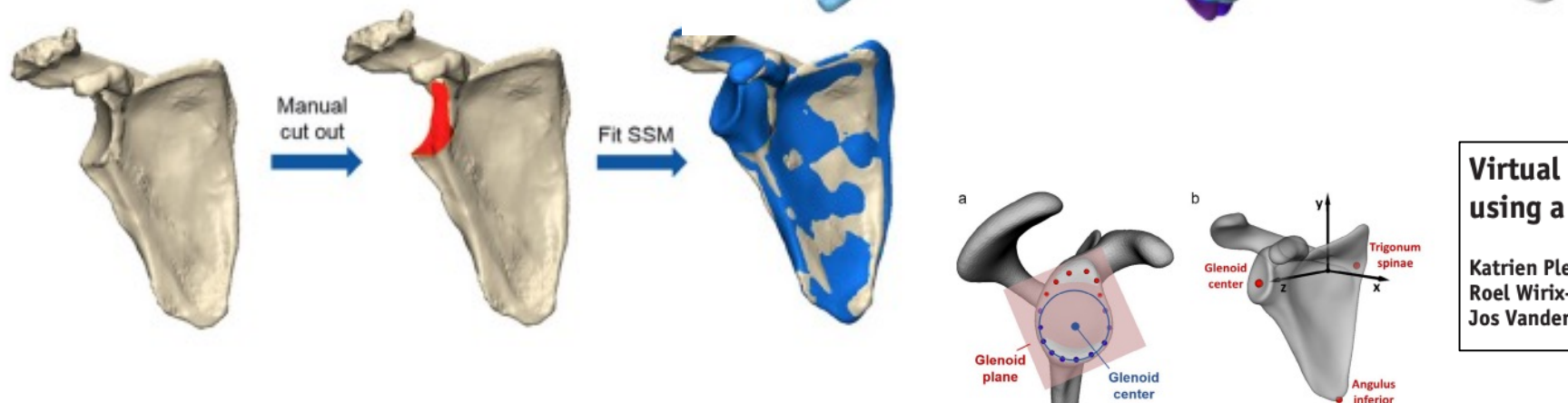
FAILED TSA

REVISION RSA

FRACTURES...

**9% up to 38%**  
**of glenoid bone loss**

**GLENOID WEAR**  
→ **First problem**



**Virtual reconstruction of glenoid bone defects using a statistical shape model**

Katrien Plessers, MSc<sup>a,b,\*</sup>, Peter Vanden Berghe, MSc<sup>a,b</sup>, Christophe Van Dijck, MSc<sup>a,b</sup>, Roel Wirix-Speetjens, PhD<sup>b</sup>, Philippe Debeer, MD, PhD<sup>c,d,e</sup>, Ilse Jonkers, PhD<sup>f</sup>, Jos Vander Sloten, PhD<sup>a</sup>

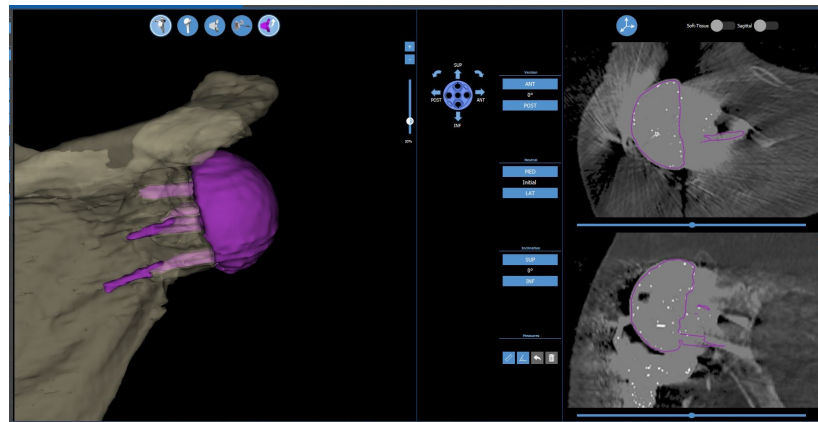
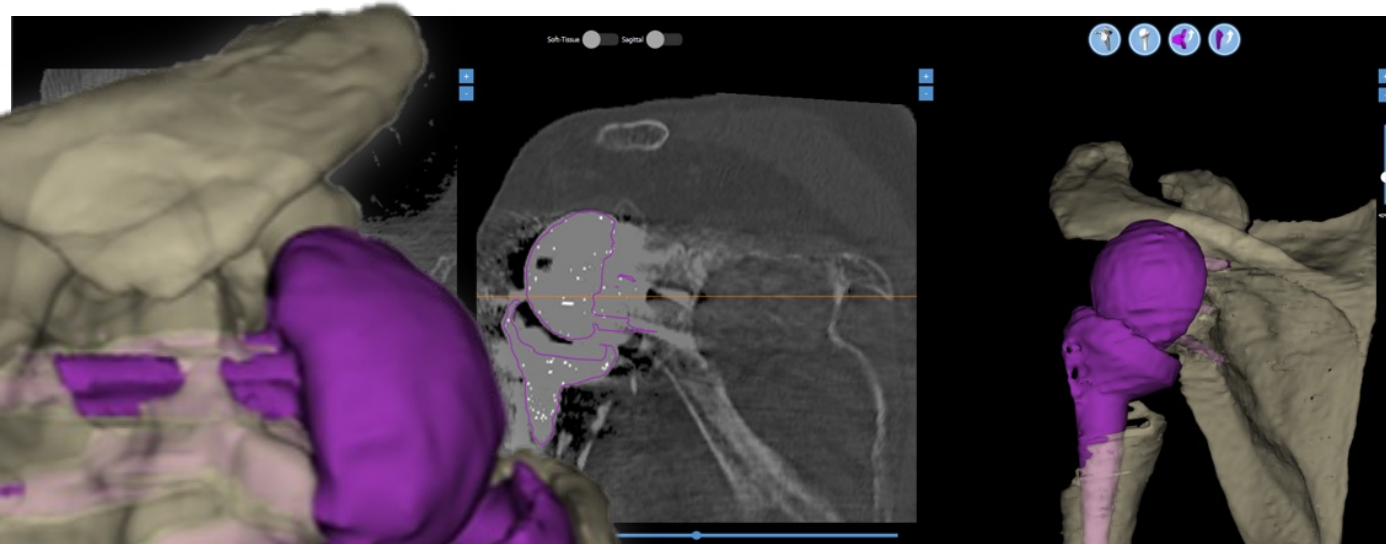
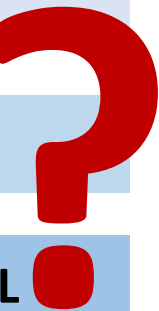
# BONE LOSS

What can we foresee ?

QUALITY

MORPHOLOGY

STOCK AFTER REMOVAL



Use of custom glenoid components for reverse total shoulder arthroplasty

Punyawat Apiwatanakul, Prashant Meshram, Andrew B. Harris, Joel Bervell, Piotr Łukasiewicz, Ridge Maxson, Matthew J. Best, Edward G. McFarland

> 6 months CT scan/implantation  
→ bone loss: implants unusable

# BONE LOSS → before and...**AFTER** removal

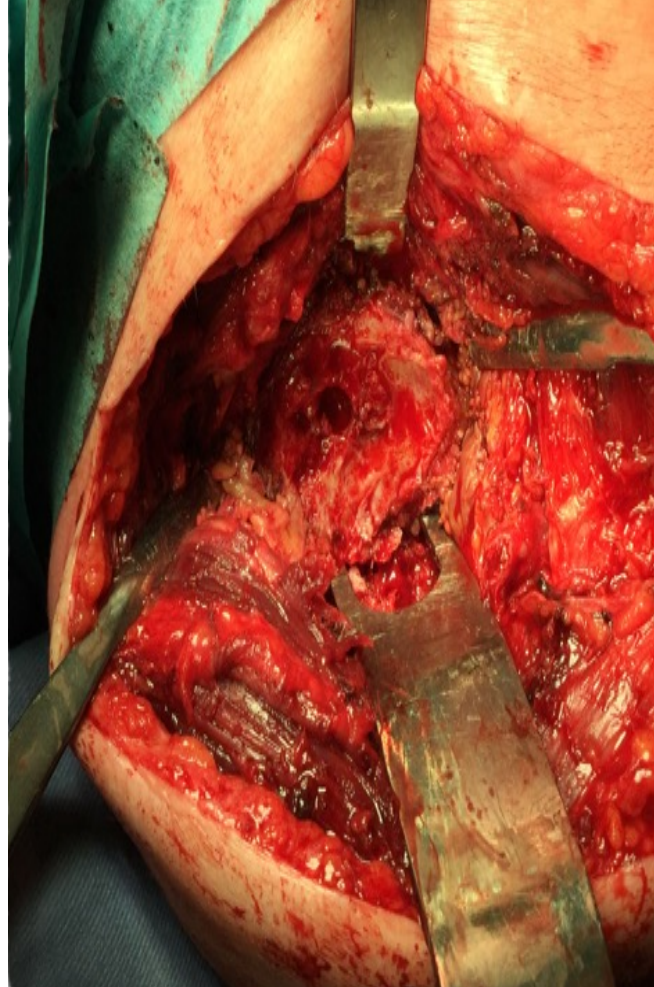
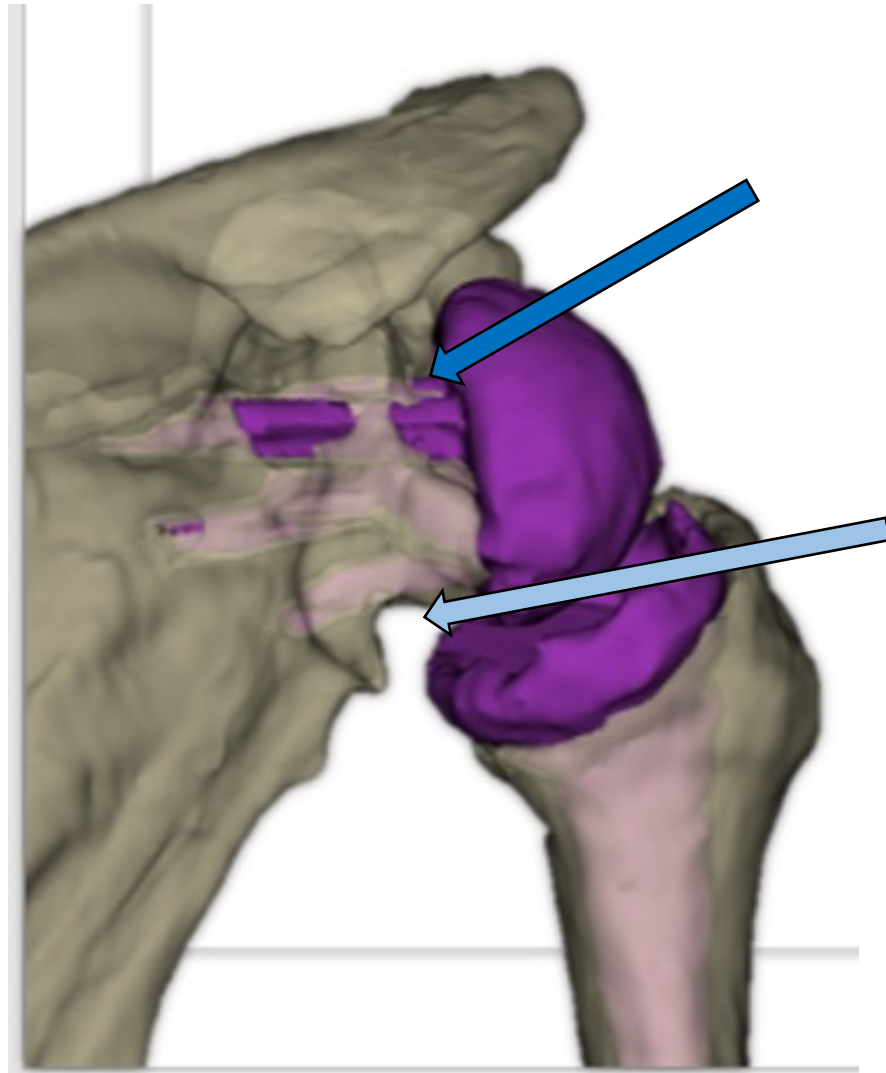
Implants:  
**BONE-PRESERVING**  
VS.  
**NOT**

**GLENOID FIXATION**

**SCAPULAR NOTCHING**

**HUMERAL STEM/LESS**

**MICRO/MACRO-MOTION**

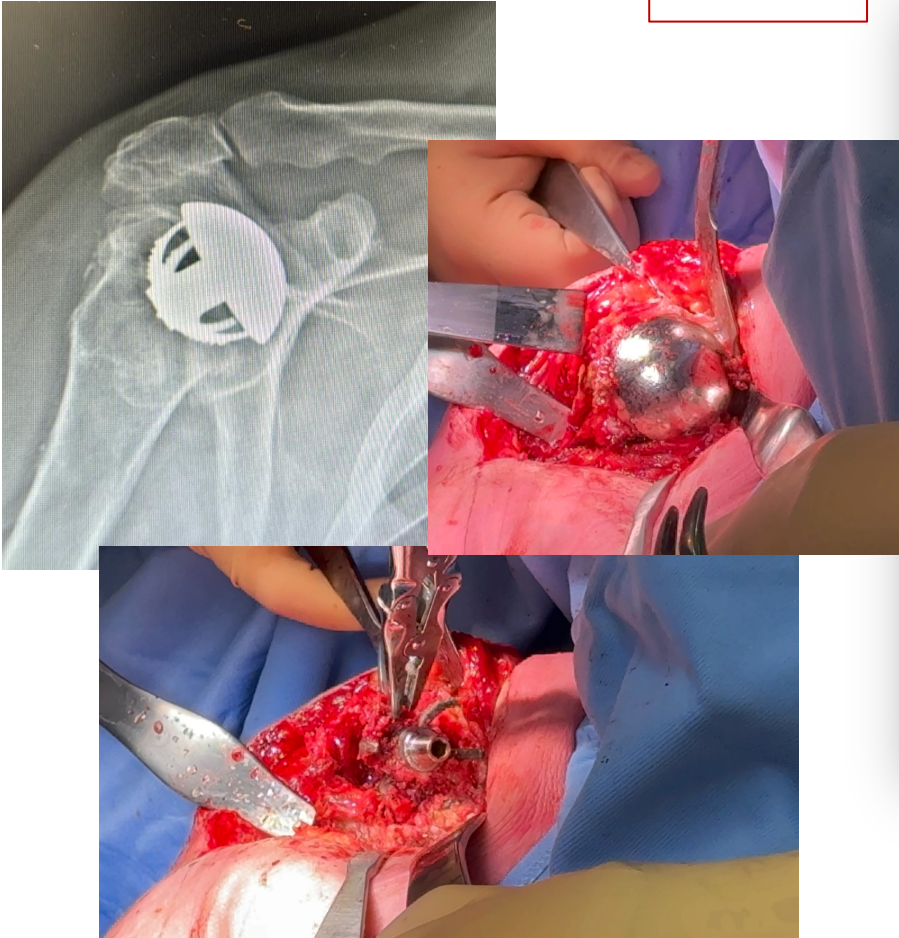




# BONE LOSS → before and...**AFTER** removal

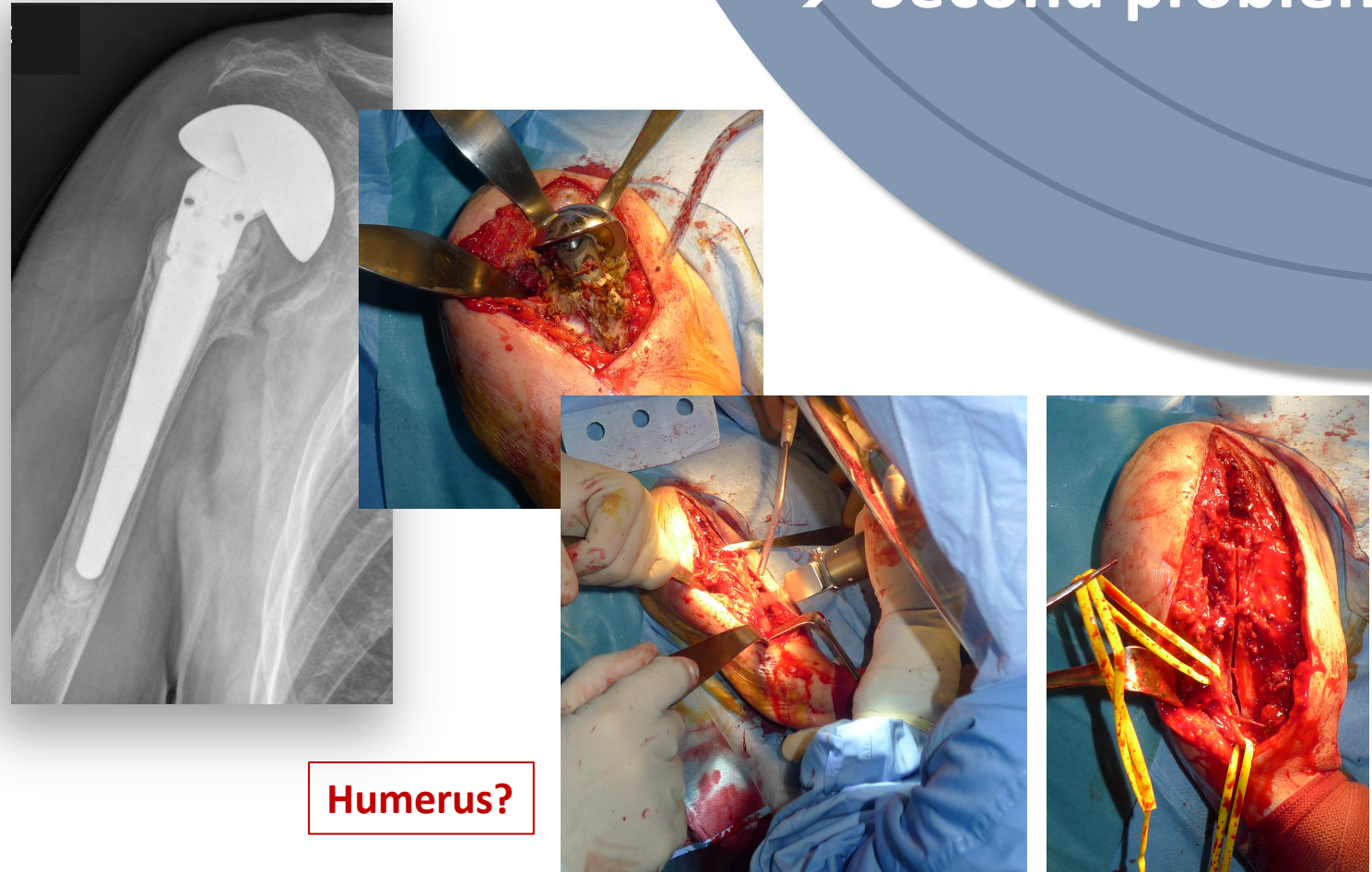
## BONE - PRESERVING

Glenoid?



## PRESS - FIT/CEMENT

Humerus?



FIRST IMPLANT  
→ Second problem

# BONE LOSS → how much for a custom?



**BIOMECHANIC  
STABILITY**

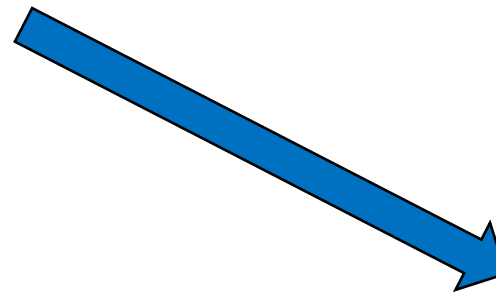
→ **criteria to succeed**

## “50 % RULE”

1. Minimum of 30%-50% of the baseplate or the baseplate bone graft composite should be resting on the native glenoid vault
2. 50% of central peg in native scapula
3. Minimum of 2 opposite locking screws in native scapula

Management of glenoid bone defects with reverse shoulder arthroplasty—surgical technique and clinical outcomes

Ashish Gupta, MBBS, MSc, FRACS<sup>a,b,\*</sup>, Christoph Thussbas, MD<sup>a</sup>, Michael Koch, MD<sup>a</sup>, Ludwig Seebauer, MD<sup>a</sup>



**If you cannot respect them... CUSTOM comes**

# CUSTOM MADE IMPLANTS

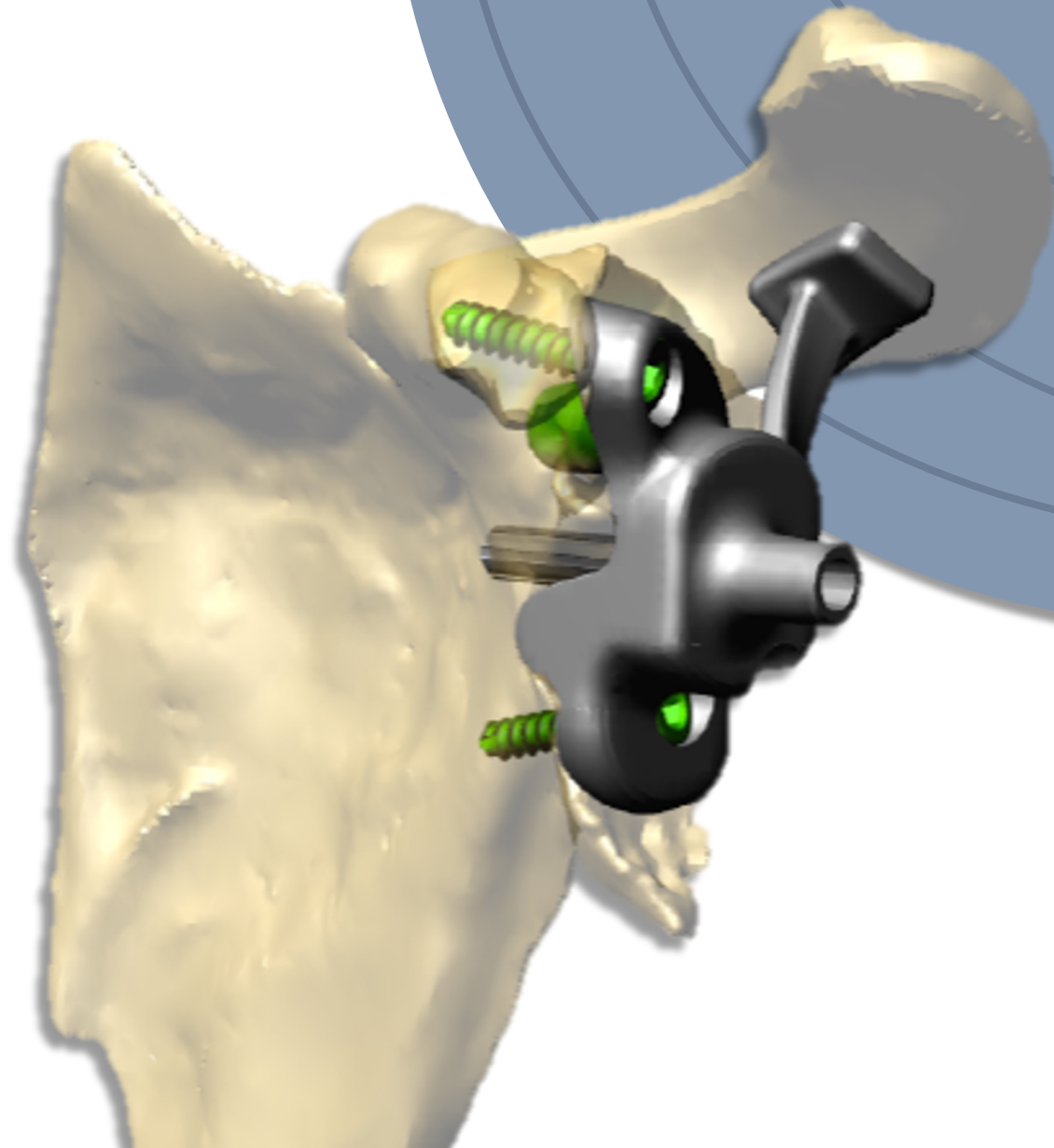
**CAD-CAM SYSTEM (CT BASED)**

**FLANGES OR PADS FIXED TO THE  
CORACOID BONE OR SCAPULAR  
SPINE**

**WEDGES**

**PSI**

**TRABECULAR METAL**

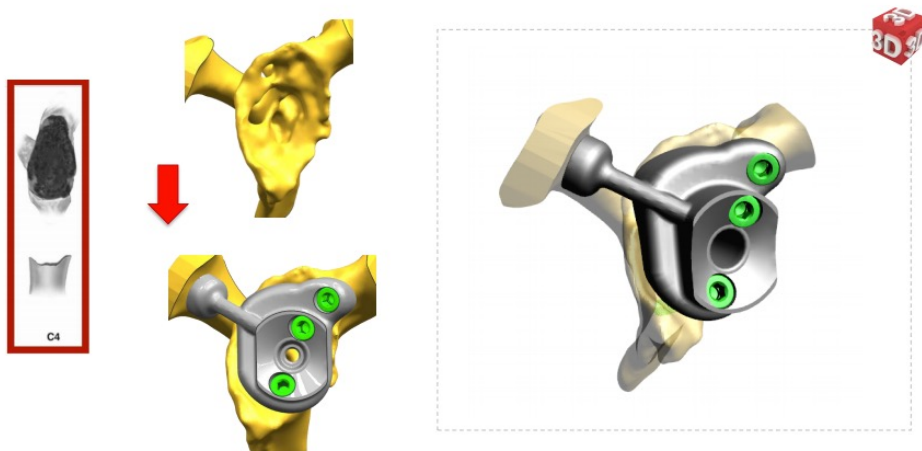




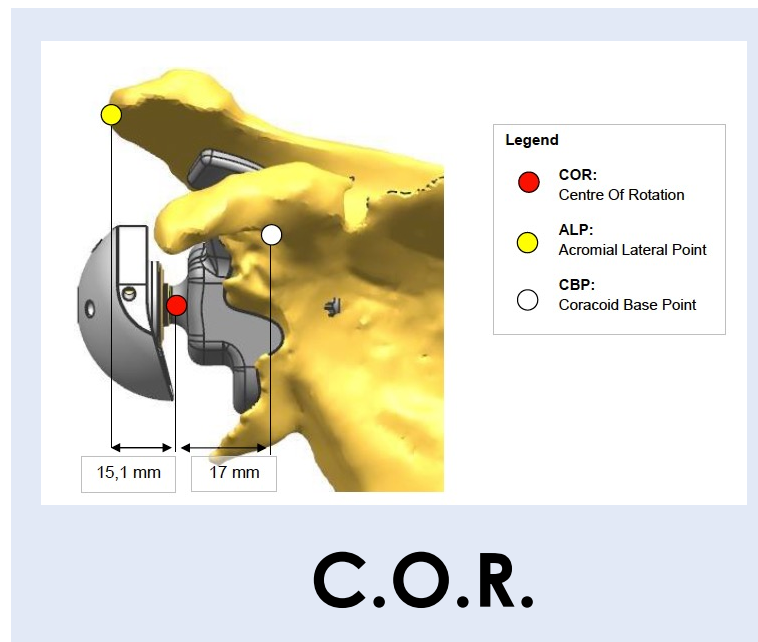
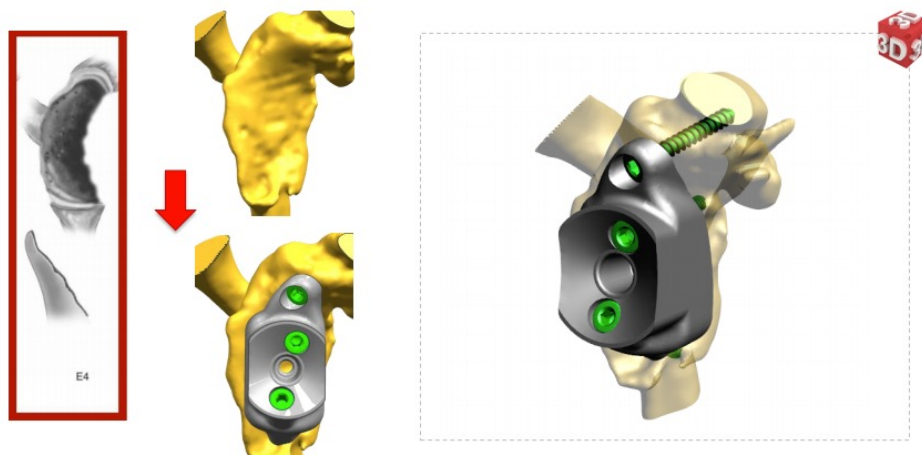
# CUSTOM MADE IMPLANTS

## BIOMECHANICAL STUDY

Shoulder – Defects C4



Shoulder – Defects E4



Original  
joint line/interface  
??

# CUSTOM MADE IMPLANTS

## SOFTWARE PLANNING

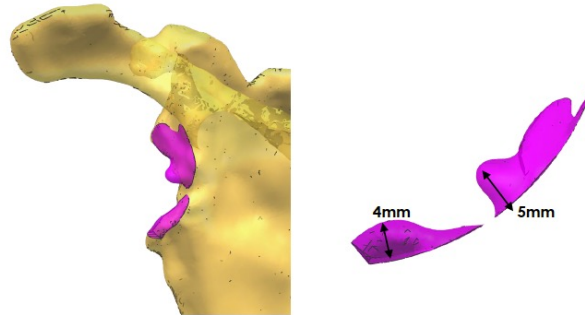
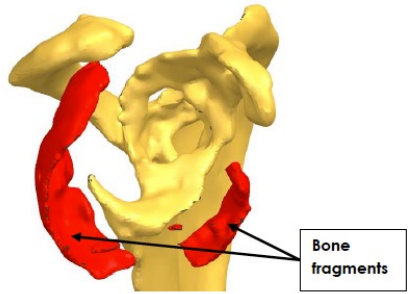


Fig. 3: Bone to be reamed (magenta colour)

OSTEOPHYTES  
→ removal

- Very low bone thickness

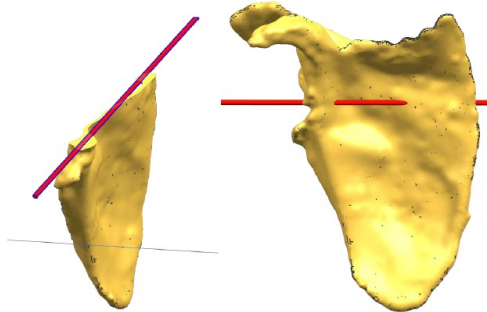


Fig. 2: Low bone thickness (left), K-wire direction (right)

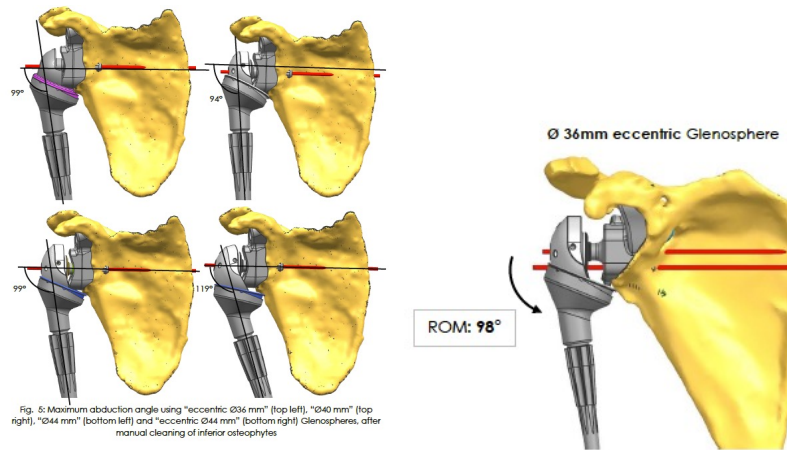
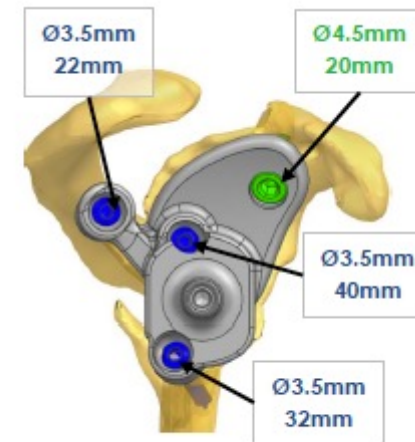


Fig. 5: Maximum abduction angle using "eccentric 036 mm" (top left), "040 mm" (top right), "044 mm" (bottom left) and "eccentric 044 mm" (bottom right) Glenospheres, after manual cleaning of inferior osteophytes.

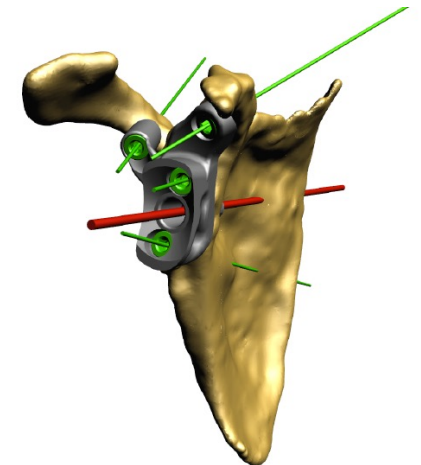
ROM

→ different glenosphere sizes



SCREWS

→ length and direction



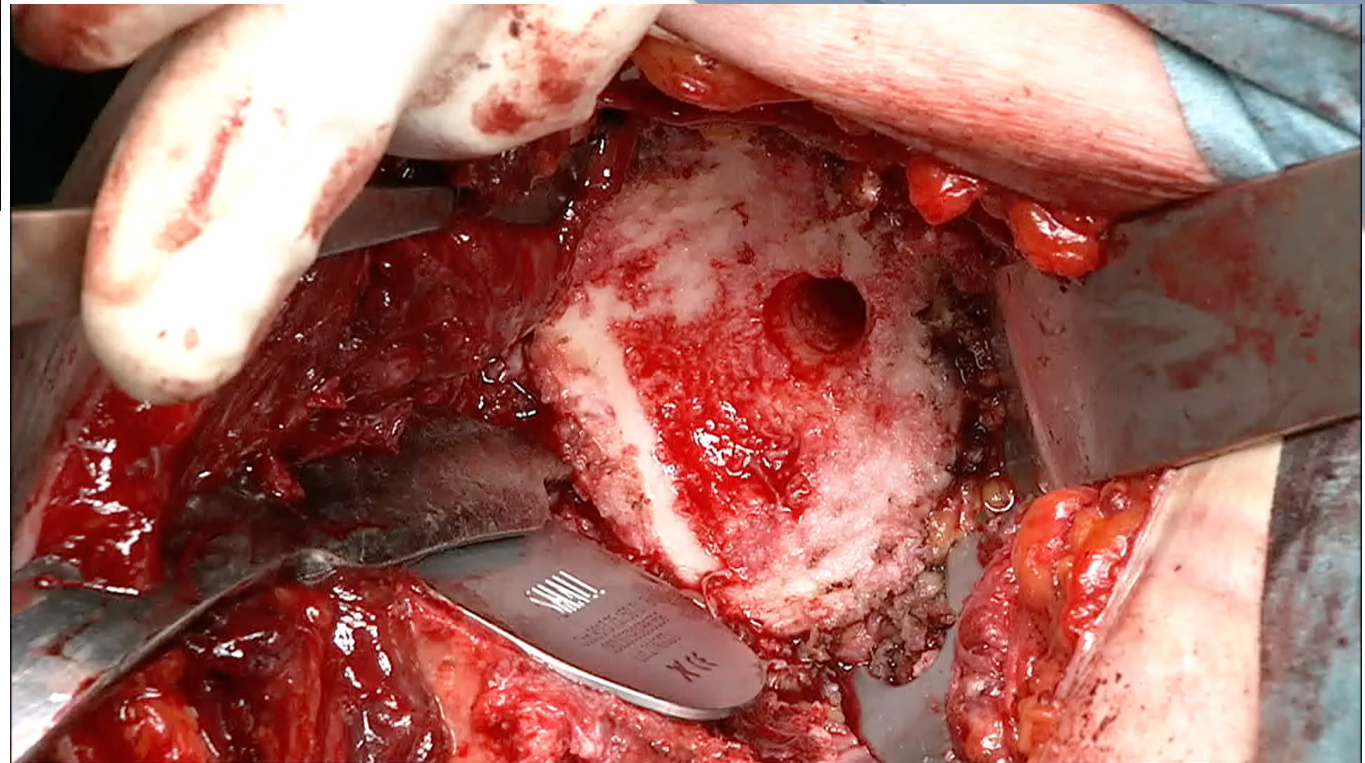
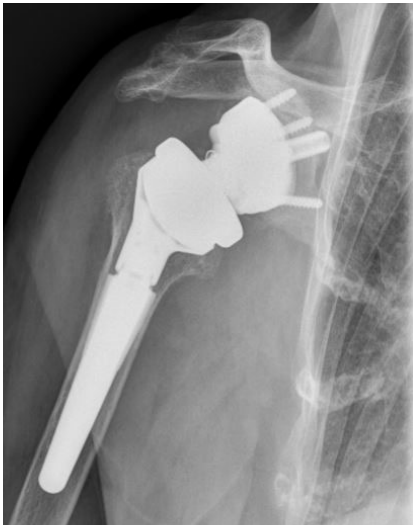
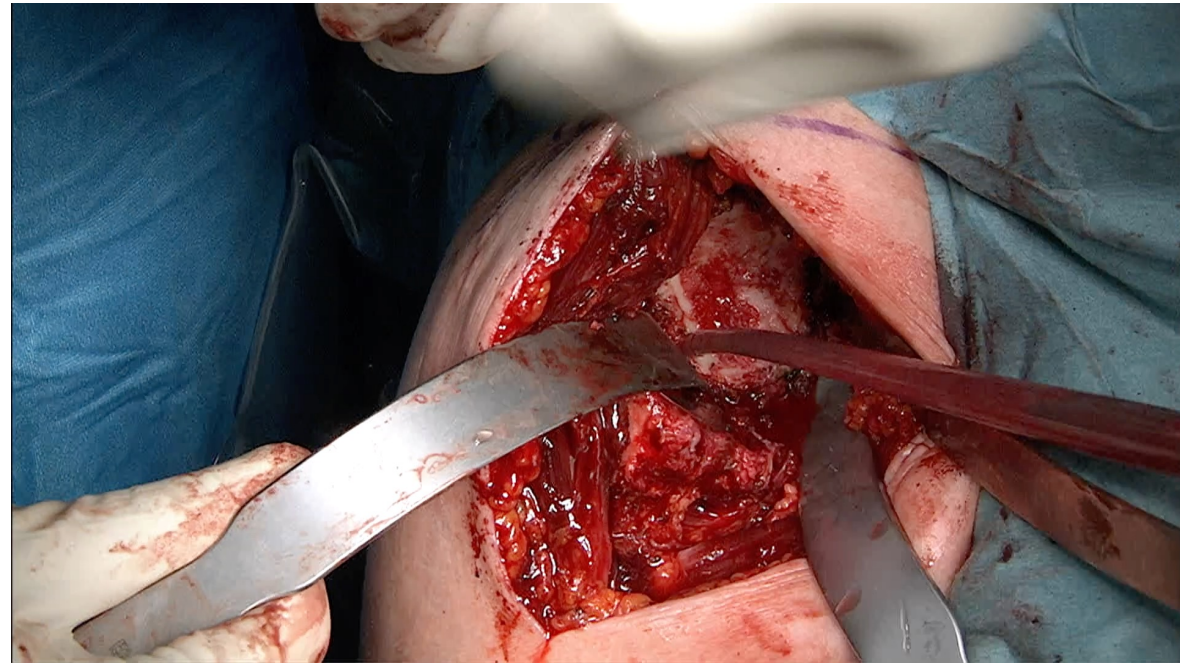
GUIDE-WIRE

→ positioning



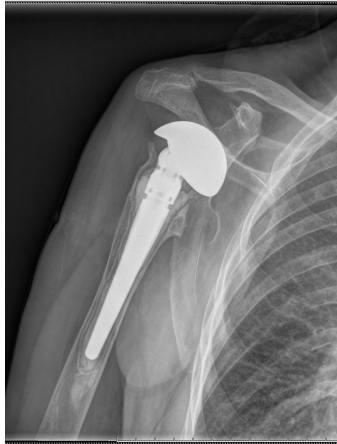
# CUSTOM MADE IMPLANTS

## Surgical Technique



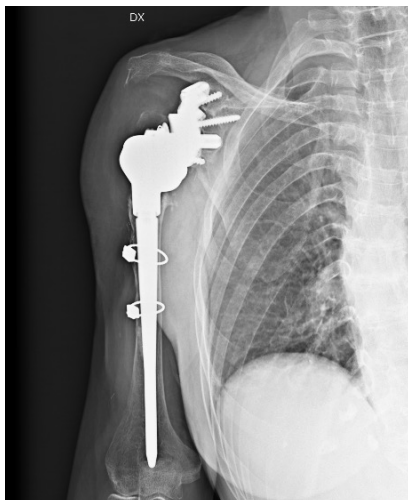


# REVISION with CUSTOM MADE



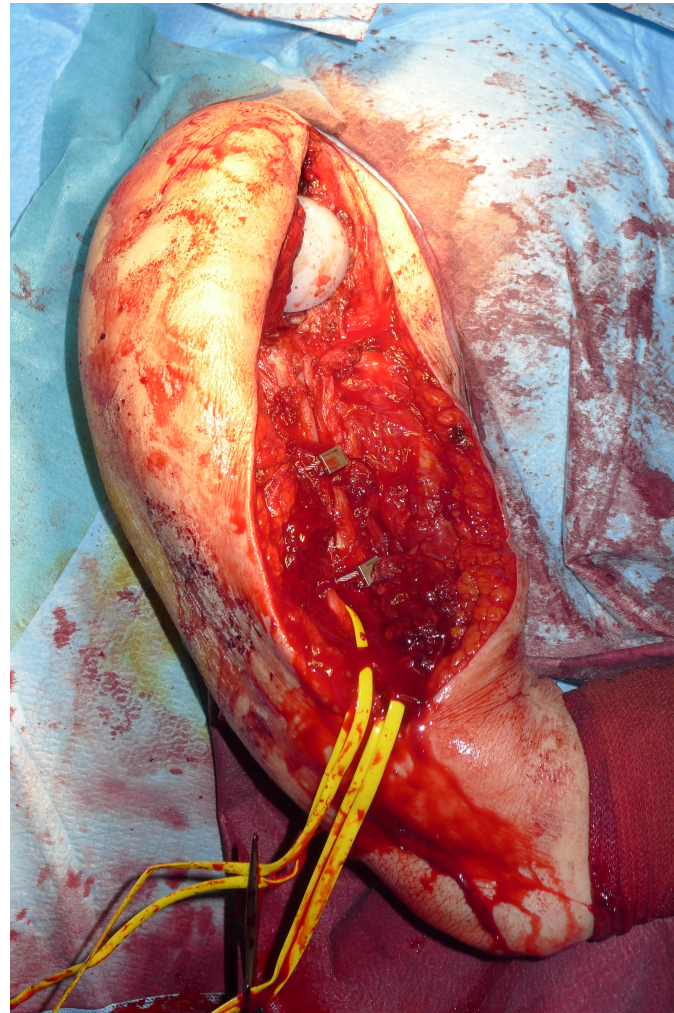
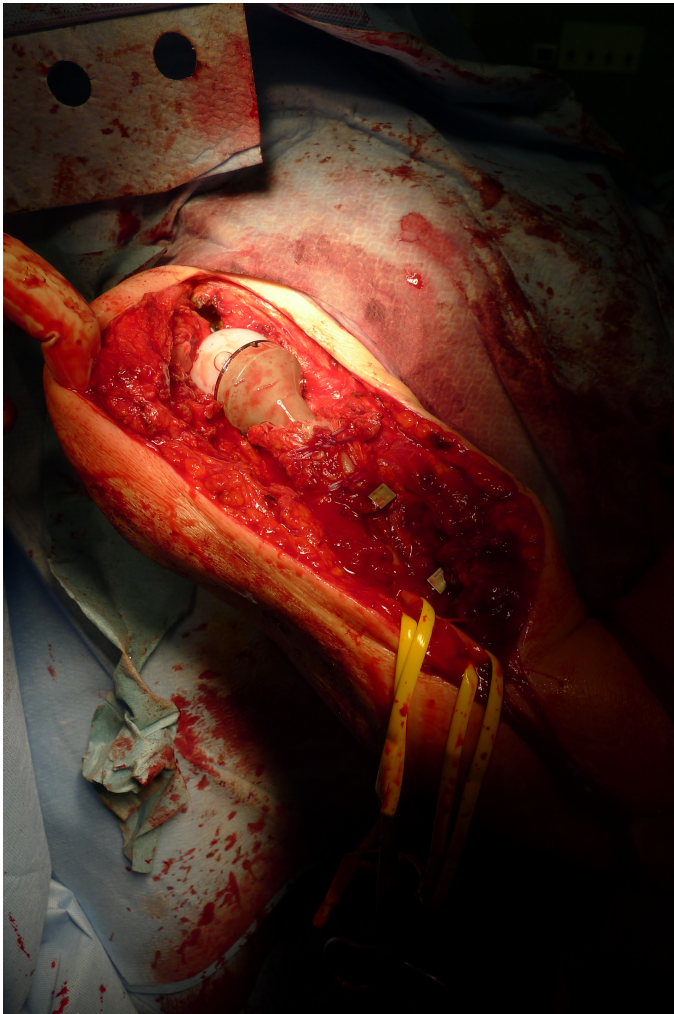
74 y, F  
E4, infection  
several procedures (6)  
2y FU **CS 12**

Not just «put and go»  
...also remove



# REVISION with CUSTOM MADE

Not an easy surgery...  
For ?





# CUSTOM MADE: outcomes



## Preliminary results

### Conclusion

The VRS is a patient-matched custom metal glenoid implant for use in rTSA with severe glenoid bone deficiency, and it is the only implant of this type commercially available for use in the United States. Preliminary results of this series of patients are promising, but longer follow-up is necessary to determine the longevity of this implant.

Rangarajan R et al, J Shoulder Elbow Surg 2020

**Table II** Range of motion and patient-reported outcome measures prior to surgery and at last follow-up

Patient No.	Follow-up, mo	aFF, °		aABD, °		aER, °		DASH score		Constant score		ASES score		SST score		SANE score		VAS pain score	
		Pre	Post	Pre	Post	Pre	Post	Pre	Post	Pre	Post	Pre	Post	Pre	Post	Pre	Post	Pre	Post
1	27	45	110	45	85	30	45	76.7	29.2	45.0	54.9	50.0	71.7	10	10	50	55	6	0
2	27	100	120	70	90	45	50	39.2	10.8	38.0	68.5	66.7	96.7	7	12	30	85	2	0
3	27	10	117	10	88	10	52	67.5	18.3	20.0	61.4	56.7	75.0	3	9	10	70	1	0
4	24	45	90	45	75	0	35	46.7	21.7	25.7	56.3	50.0	78.3	6	10	25	65	2	0
5	22	45	90	45	45	10	45	62.5	23.3	22.0	44.8	11.7	81.7	2	8	30	80	8	0
6	20	45	135	40	90	0	30	24.2	9.2	13.0	70.1	45.0	83.3	2	11	20	80	3	0
7	19	0	120	0	90	0	-30	82.5	63.3	8.0	47.5	13.3	68.3	0	7	2	60	8	0
8	18	80	150	45	75	-20	45	33.3	16.7	25.7	71.2	33.3	95.0	7	9	20	85	6	0
9	18	45	90	45	45	30	10	72.5	62.5	13.0	28.8	11.7	55.0	3	8	10	60	9	3
10	18	80	150	45	70	0	40	69.2	30.0	27.0	84.0	8.3	98.3	3	12	10	99	10	0
11	17	45	128	45	67	20	25	52.5	12.5	NA	61.5	NA	91.7	NA	10	40	75	7	0
12	15	45	100	45	80	10	-20	42.5	35.8	25.0	41.0	41.7	51.7	6	6	25	60	5	3
13	14	70	135	70	60	40	30	56.5	20.0	20.0	74.0	21.7	93.3	7	10	50	65	9	0
14	13	60	130	30	75	20	40	70.0	67.0	17.0	57.8	13.3	55.0	3	6	30	70	9	4
15	13	45	160	45	100	0	60	55.0	2.5	22.0	85.0	16.7	100.0	3	12	20	100	9	0
16	12	45	165	45	85	50	30	64.7	49.2	23.0	69.5	43.3	78.3	2	10	15	75	3	0
17	12	45	120	30	80	25	30	42.5	20.0	29.0	56.3	33.3	85.0	7	9	30	90	6	0
18	12	110	120	60	80	30	50	75.8	36.7	44.0	55.4	26.7	63.3	6	9	40	25	8	2

aFF, active forward flexion; aABD, active abduction; aER, active external rotation; DASH, Disabilities of the Arm, Shoulder and Hand; ASES, American Shoulder and Elbow Surgeons; SST, Simple Shoulder Test; SANE, Single Assessment Numeric Evaluation; VAS, visual analog scale; Pre, preoperative; Post, last follow-up visit; NA, not available.

**Table 1 Summary of patient characteristics**

Name	Gender	Age	Classification (Antuna)	Classification (Seebauer)	CS preop	CS postop	ASES preop	ASES postop	VAS preop	VAS postop
CM	F	74	Severe combined	E4	5	12	10	25	8	5
OF	F	66	Severe combined	C4	13	17	25	55	6	0
VG	M	71	Severe combined	E4	18	38	23.3	71.6	8	0
DBN	M	48	Severe combined	E4	20	28	13.3	40	8	2
BN	F	56	Severe combined	E4	18	26	16.7	46.7	8	3
MW	M	69	Severe combined	E4	16	28	3.3	36.7	10	4

Name	Ant. elev. preop	Ant. elev. postop	Abduction pre	Abduction post	Intrarotation pre	Intrarotation post	Extrarotation pre	Extrarotation post	Notching (y/n)
CM	15°	25°	15°	25°	Lateral thigh	Lateral thigh	<10°	<10°	y
OF	35°	NA	40°	NA	Lateral thigh	Lateral thigh	<10°	NA	n
VG	70°	90°	60°	80°	Gluteus	Gluteus	<10°	<10°	n
DBN	60°	70°	30°	50°	Lateral thigh	Lateral thigh	<10°	<10°	n
BN	40°	65°	30°	50°	Lateral thigh	Lateral thigh	<10°	<10°	n
MW	30°	60°	40°	70°	Lateral thigh	Lateral thigh	<10°	<10°	n

NA not applicable, y yes, n no

The most reliable outcome of custom-made implants in severe glenoid bone loss is the decrease in pain. A large variety of outcomes were noted regarding functionality and, therefore, a significant clinical improvement is not guaranteed. Computer analysis of residual shape and amount of glenoid bone stock, in association with new classifications, could enable the surgeon to obtain good clinical and radiological outcomes, including the most difficult cases.

Porcellini G et al, J Orthop traumatol 2021



# CUSTOM MADE: outcomes



**Quantifying success after first revision reverse total shoulder arthroplasty: the minimal and substantial clinically important percentage of maximal possible improvement**



Kevin A. Hao, BS<sup>a</sup>, Keegan M. Hones, MD, MS<sup>b</sup>, Daniel S. O'Keefe, BS<sup>a</sup>,  
Supreeya A. Saengchote, MS<sup>a</sup>, Lacie M. Turnbull, MD<sup>b</sup>, Jonathan O. Wright, MD<sup>b</sup>,  
Thomas W. Wright, MD<sup>b</sup>, Kevin W. Farmer, MD<sup>b</sup>,  
Aimee M. Struk, MEd, MBA, ATC, LAT<sup>b</sup>, Ryan W. Simovitch, MD<sup>c</sup>,  
Bradley S. Schoch, MD<sup>d</sup>, Joseph J. King, MD<sup>b,\*</sup>

**Quantifying success after first revision reverse total shoulder arthroplasty: the minimal clinically important difference, substantial clinical benefit, and patient acceptable symptomatic state**



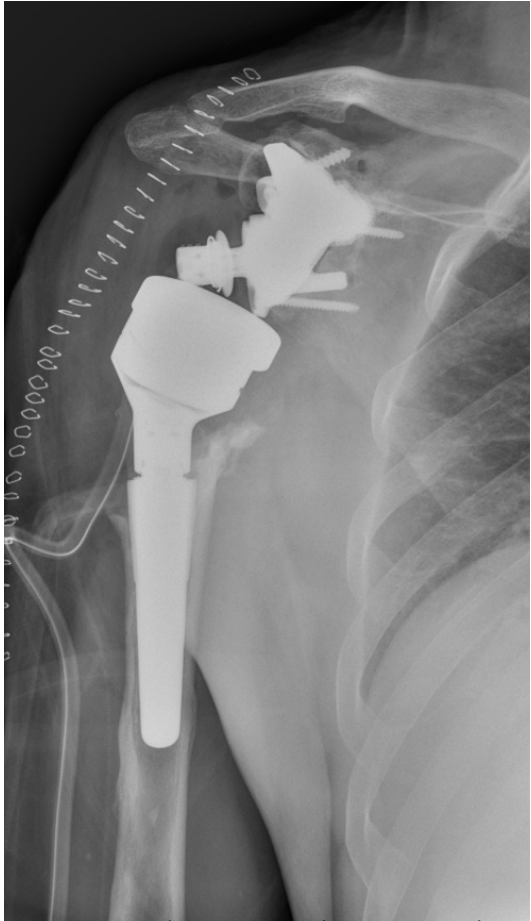
Kevin A. Hao, BS<sup>a</sup>, Keegan M. Hones, MD<sup>a</sup>, Daniel S. O'Keefe, BS<sup>a</sup>,  
Supreeya A. Saengchote, MS<sup>a</sup>, Madison Q. Burns, BS<sup>b</sup>, Jonathan O. Wright, MD<sup>b</sup>,  
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Bradley S. Schoch, MD<sup>d</sup>, Joseph J. King, MD<sup>b,\*</sup>

How to evaluate efficacy ?

Costs/effectiveness ??

**minimal and substantial clinically important percentage of maximal possible improvement → (MCI-%MPI and SCI-%MPI)**

# CUSTOM MADE: final implant



Positioned  
as planned ?

# CUSTOM MADE: final positioning



Acceptable ?

**Inclination  $2.1^{\circ} \pm 0.8^{\circ}$**

**Retroversion  $3.4^{\circ} \pm 2.2^{\circ}$**

**Posterior  $2.9\text{mm} \pm 0.7\text{mm}$**

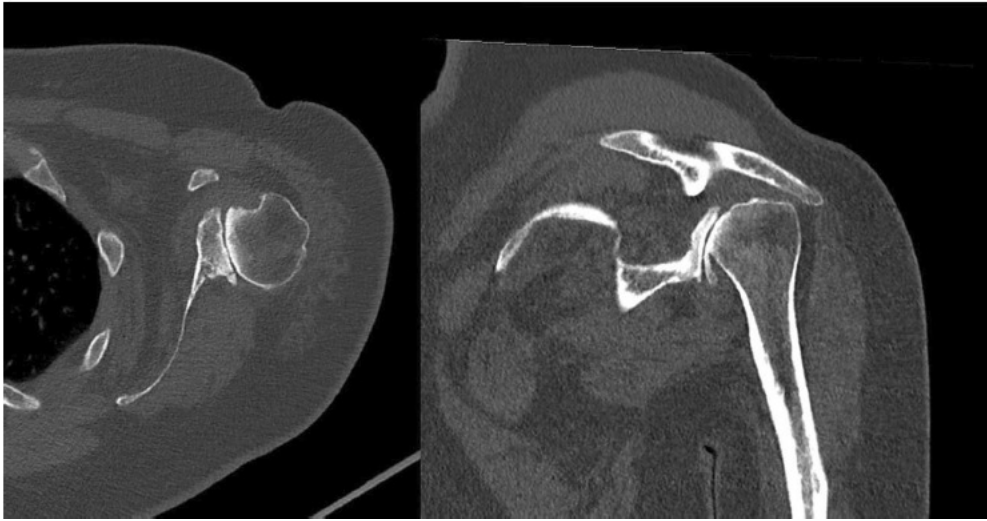
**Table 4.** Differences in implant position compared to the planning report <sup>a</sup>.

Patient	Difference of Orientation (deg)		Difference of Position (mm)		
	Inferior Inclination	Retroversion	Posterior	Superior	Medial
2	2	7.5	4	0.5	0.5
3	3	2	3	1.5	0.5
4	2	3	2	1	0.5
5	1	2	3	0.5	0.5
7	3	2	3	1.5	0.5
8	1.5	4	2.5	0.5	0.5
Mean	2.1	3.4	2.9	0.9	0.5
±SD	±0.8	±2.2	±0.7	±0.5	±0.0

<sup>a</sup> All measurements are rounded to the nearest 0.5 mm and 0.5%. SD, Standard Deviation.



# CUSTOM MADE: not only for revisions



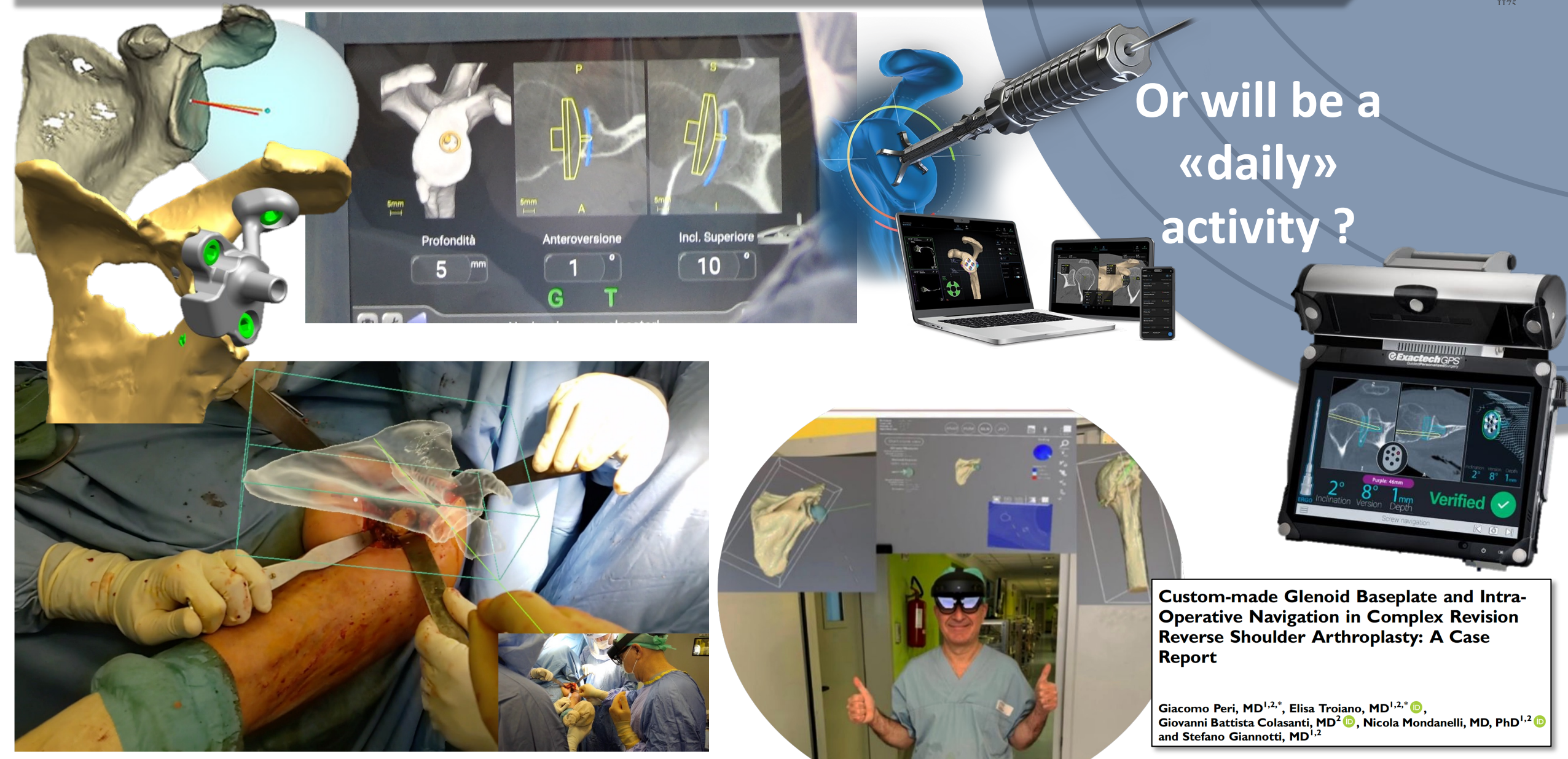
## Reverse shoulder arthroplasty in obstetric brachial plexus injury: our experience with shoulder motion analysis

Giuseppe Porcellini<sup>1\*</sup>, Marco Montemagno<sup>2</sup>, Chiara Manzini<sup>1</sup>, Gabriele Fiumana<sup>3</sup>, Andrea Giorgini<sup>1</sup>, Gianmario Micheloni<sup>1</sup> and Luigi Tarallo<sup>1</sup>



# CUSTOM MADE: will disappear in the future?

Or will be a  
«daily»  
activity?





# CONCLUSIONS



EVALUATION OF BONE LOSS

CHANGES PRE – POST REMOVAL

COST/EFFECTIVENESS

FUTURE TECHNOLOGIES

**FIRST IMPLANT**  
→ **The most important choice**

REVISION  
with  
CUTOM MADE

## CUTTING EDGE TECHNIQUES AND CONTROVERSIES IN SHOULDER ARTHROPLASTY

4TH EDITION


**3 - 4 OCTOBER 2024**

FLORENCE (Italy)

COURSE CHAIRMEN  
GIUSEPPE PORCELLINI MD  
JOHN SPERLING MD, MBA

ORGANIZING SECRETARIAT

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**Ospedale**  
di Sassuolo S.p.A.



**Shoulder  
Elbow  
Team**

Chirurgia della Spalla e del Gomito

**IX CONGRESSO NAZIONALE**  
IL RECUPERO DELLE GEOMETRIE ARTICOLARI  
NELLE REVISIONI PROTESICHE  
VERONA | GRAN GUARDIA | 7-8 MARZO 2024



ASSOCIAZIONE ITALIANA  
RIPROTEZZAZIONE

**GRAZIE  
PER L'ATTENZIONE**

**Prof. Giuseppe Porcellini**

Dott. Rocco Bonfatti, Dott. Alessandro Donà  
Dott. Andrea Giorgini, Dott. Gian Mario Micheloni

